

To remove the cap insert on Jr gents, I drilled a 15/32" hole into a scrap piece of wood, then glued a thick rubber washer over the hole, then drilled the same size hole - 15/32" into the rubber.

J-R GENT'S RING PRESS



AND CAP REMOVER

Using this will protect the cap plating.
I also use this as a press block when I am replacing
the custom made center ring on the Jr gents.
It should work with the Baron.



JR GENT'S RING PRESS



AND CAR REMOVER

J-R GENT'S RING



AND CAR REMO

J-R GEN



AND C

Turning a cap finial insert using a Gemini bushing.
I am using the Gemini bushing with a long shank.
The supplier for the Gemini pen kit and bushings is PSI.
1. □ Use leftover blank cut off about an inch long. □
2. □ Use a Gemini Bushing's long Shank □



GEMINI
BUSH



BLANK



GENT'S
CAP

CA glue the Blank to Gemini bushing



SUPER GLUE
BUSH TO BLANK

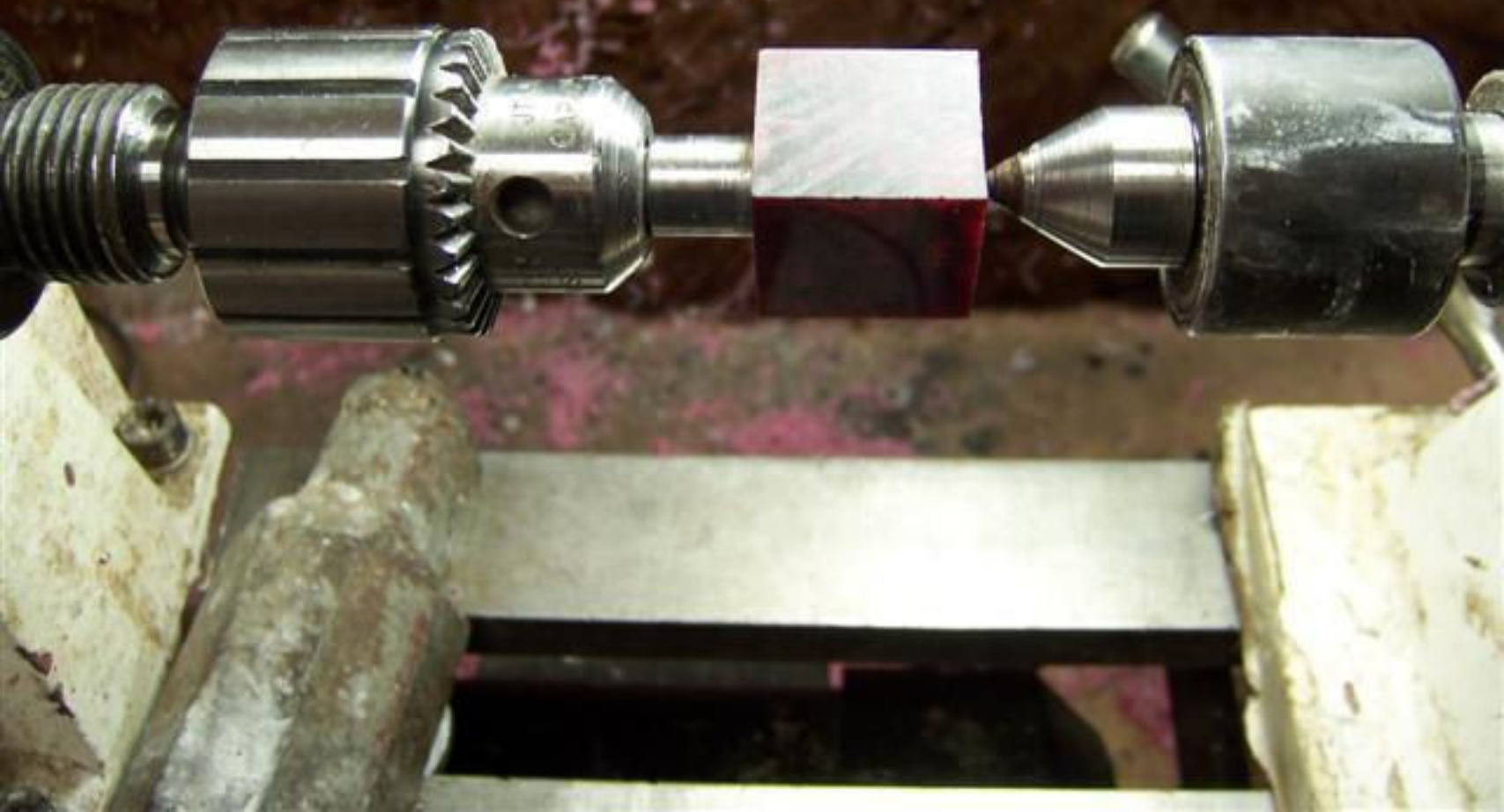


Place the bush into drill chuck



MOUNT BLANK
IN DRILL CHUCK

You can also turn the a center ring using
the same blank its just a matter of drilling the blank first or last.



1. □ Turn to size, finish, then part off.

