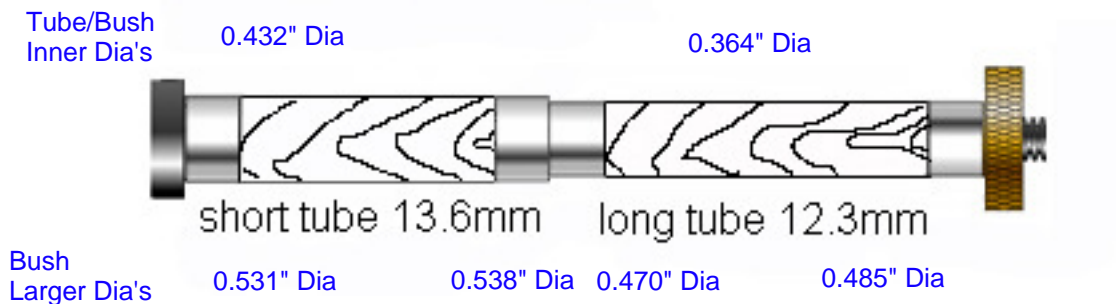


Junior Gentleman's Gold

Drill Bit required ~~red 25/64"~~ (or 10mm) & 15/32"

Bushings required – Bushing - JR (Code : A0143)

Turning Diameters
Long Tube Measures 0.385" = 9.78mm
10mm = 0.394"



Turn outside diameter of the pen blank down to 13.6mm for the short tube, and 12.3mm for the long tube.

Assembly

Layout the parts as shown below.

1. Press the Writing nib coupler onto the long tube.
2. Press the End Cap onto the other end.
3. Press the clip assembly onto the short tube.
4. Press the centre band onto the other end.

