

# DRILL BIT SIZES

U.S. STAND NC MACH SCREWS & BOLTS			
TAP	TAP DRILL FRACTION	NO. OF TH'DS	CLEAR. DRILL
No. 4	3/32	32-40	1/8
6	7/64	32-36	5/32
8	9/64	32	11/64
10	5/32	32-24	7/32
12	3/16	24	1/4
1/16	3/64	64	5/64
1/8	7/64	40	9/64
3/16	5/32	32	13/64
1/4	13/64	20	9/32
5/16	1/4	18	11/32
3/8	5/16	16	13/32
7/16	3/8	14	15/32
1/2	27/64	13	17/32
9/16	31/64	12	5/8
5/8	17/32	11	11/16

U.S. STAND NC MACH SCREWS & BOLTS			
TAP	TAP DRILL FRACTION	NO. OF TH'DS	CLEAR. DRILL
No. 11/16	19/32	11	3/4
3/4	21/32	10	13/16
13/16	23/32	10	7/8
7/8	49/64	9	15/16
15/16	53/64	9	1
1	7/8	8	1 5/64
1 1/8	63/64	7	1 13/64
1 1/4	1 7/64	7	1 21/64
1 3/8	1 7/32	6	1 29/64
1 1/2	1 11/32	6	1 37/64
1 5/8	1 29/64	5 1/2	1 45/64
1 3/4	1 9/16	5	1 53/64
1 7/8	1 11/16	5	1 61/64
2	1 25/32	4 1/2	2 5/64