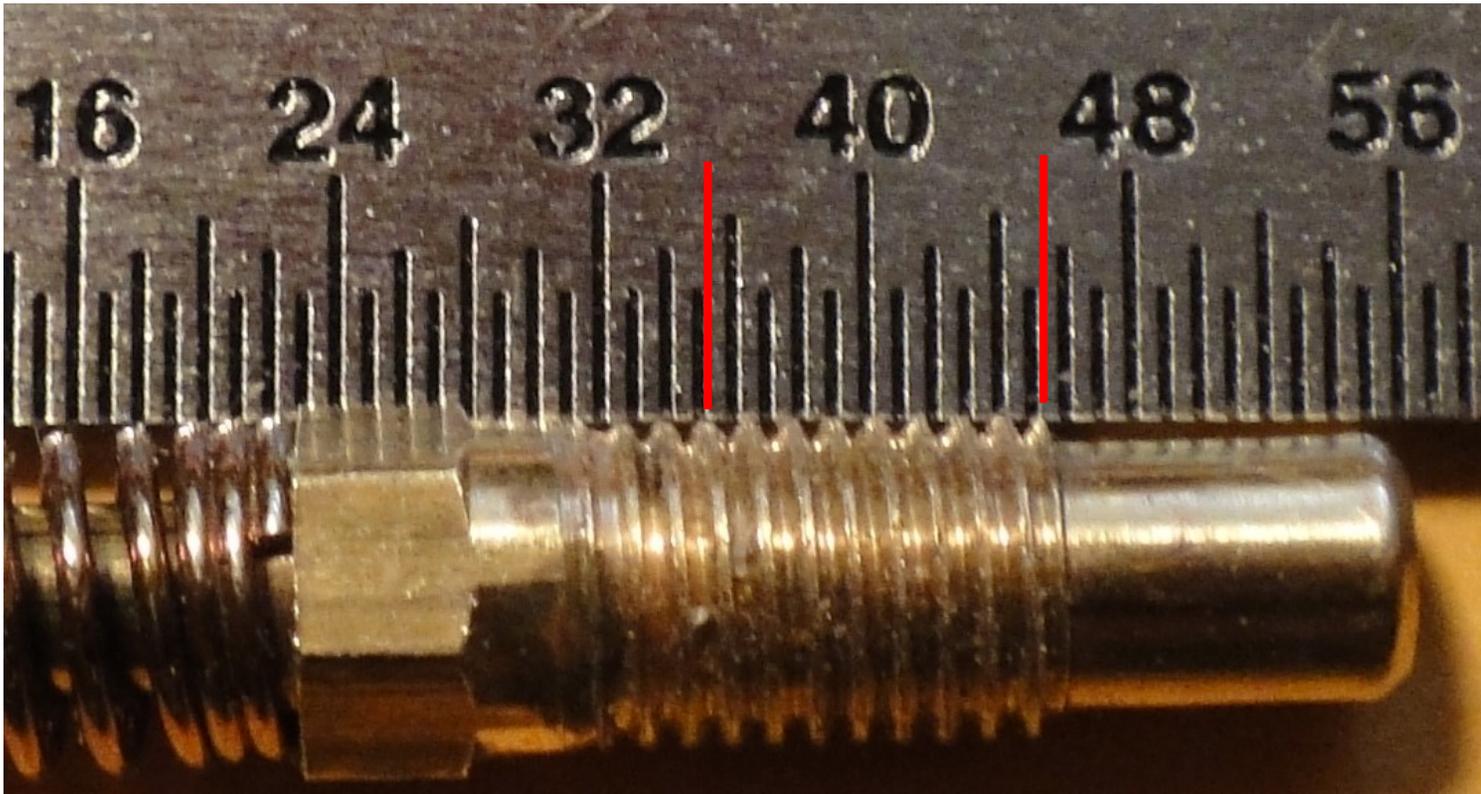


OD of threads = 0.152" or 3.86mm, so 4mm tap would work – just need thread count



8 threads - $10/64'' = 0.156''$ or 3.97mm

1 thread = $.0195''$ or 0.496mm

So – 50 tpi or 0.5mm should work