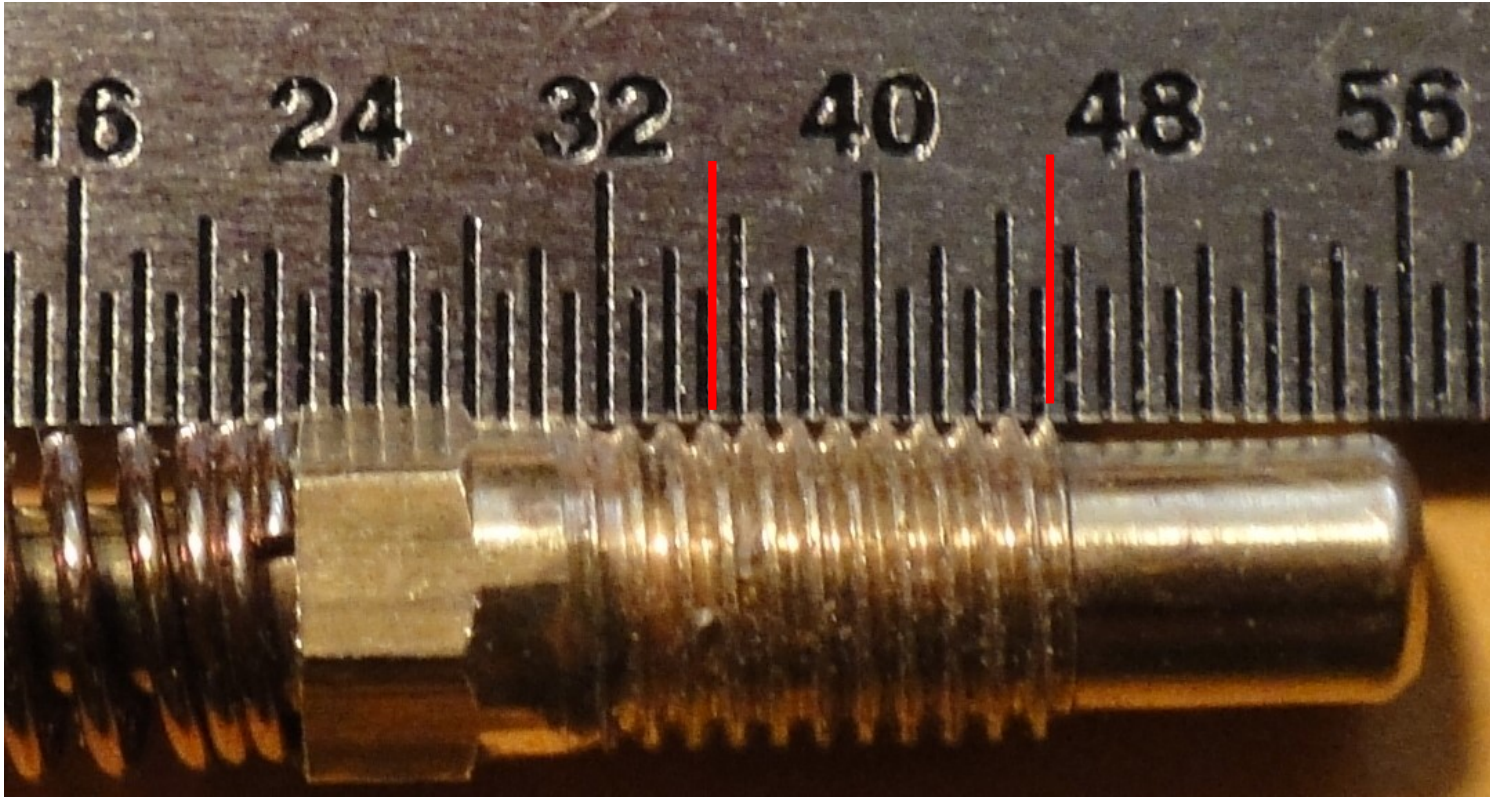


OD of threads = 0.152" or 3.86mm, so 4mm tap would work – just need thread count



8 threads -  $10/64'' = 0.156''$  or 3.97mm

1 thread =  $.0195''$  or 0.496mm

So – 50 tpi or 0.5mm should work