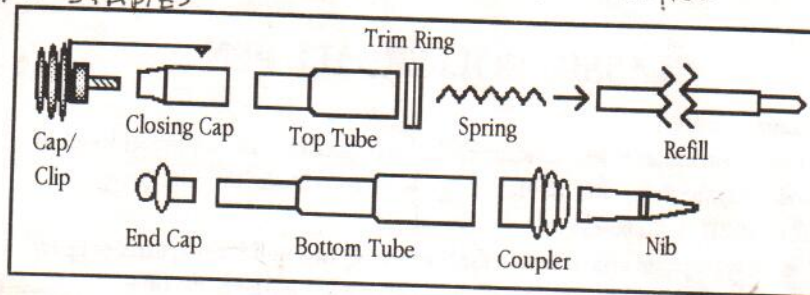


USE SHEAFFER Roller "CRR 101 CLASSIC Roller"
Ball - "STAPLES"

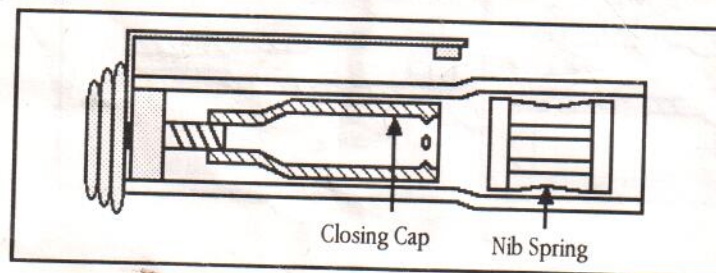


Assembly-

When assembling the pen, we strongly recommend using a vise or clamp with wooden jaws to prevent damage to the parts while being pressed together.

1. Layout the parts according to the drawing above.
2. Press the coupler into the large end of the bottom tube.
3. Press the end cap into the opposite end of the bottom tube.
4. Press the cap/clip assembly into the small end of the top barrel.
5. Glue and press the trim ring over the notched section of the top barrel. Be sure to seat the ring tight against the end of the wood.
6. Place the white plastic closing cap over the end of the cap adjuster tool or a #1 phillips screw driver and insert the cap into the end of the barrel. See Diagram C. Thread the closing cap onto the threaded stud inside the cap. When you feel the closing cap bottom out, back it off 1 1/2 turns.

Diagram C



7. Roll the nib spring up into a small roll and slide it into the large end of the top barrel.
8. Place the cap assembly on the pen. If the cap does not fit correctly, adjust the closing cap with the cap adjuster tool or #1 phillips screw driver until it "snaps" into place with the cap meeting the lower barrel without a gap.

To Change Refill-

Remove the nib from the pen. Place the spring over the writing end of the refill. Place the refill in the pen and replace the nib.

For assistance, please call our technical support staff at 1-800-398-2743