

Sanding Media and their respective grits

Abrasive	Micron Size
Norton 3X - P120	127
CAMI spec 120 paper	116
CAMI spec 150 paper	100
Steel Wool - #1	100
3M Handpad - Gray	100
CAMI 180	80
Norton 3X - P180	78
Norton 3X - P220	60
CAMI 320	46
Steel Wool - #0	44
Steel Wool - #00	41
3M Handpad - Maroon	40
Norton 3X - P400	35
3M No-Load - P600	26
3M wet-dry - 400 CAMI	26
Micro Mesh 1500	22.5
3M wet-dry - 600 CAMI	16
Micro Mesh 1800	14
Steel Wool - #0000	13
Micro Mesh 2400	13
Micro Mesh 3200	12
Beall Tripoli (EEE) Buffing Compound (*)	10
3M Handpad - Light Gray	10
3M wet-dry - 1000 CAMI	9.2
3M wet-dry - 1500 CAMI	8.4
3M Handpad - White	8
Micro Mesh 3600	7.5 - 8
3M wet-dry - 2000 CAMI	6
Micro Mesh 4000	5.5
Novus 2 - 1200 grit (ANSI 1200)	5.5
Beall White Diamond Buffing Compound (*)	5
Automotive Polishing compound	5
Micro Mesh 6000	4
Micro Mesh 8000	3
Micro Mesh 12000	2
Automotive swirl remover	1.5
Micro Mesh gloss - 14000	1
HUT Ultra Gloss	< 1
Green Compound	0.5

List compiled by Larry Robertson and Greg Ketell

Sources:

<http://www.penturners.org/forum/showthread.php?t=46220>

<http://academic.evergreen.edu/projects/biophysics/technotes/fabric/finish.pdf>

http://micro-surface.com/index.php?main_page=page&id=16