

Increments .001"

Conversion factor 25.4

Small Div			Large Div			total removed mm
	inch	mm		inch	mm	
1	0.001	0.025				0.051
2	0.002	0.051				0.102
3	0.003	0.076				0.152
4	0.004	0.102				0.203
5	0.005	0.127	1	0.005	0.127	0.254
1	0.006	0.152				0.305
2	0.007	0.178				0.356
3	0.008	0.203				0.406
4	0.009	0.229				0.457
5	0.010	0.254	2	0.010	0.254	0.508
1	0.011	0.279				0.559
2	0.012	0.305				0.610
3	0.013	0.330				0.660
4	0.014	0.356				0.711
5	0.015	0.381	3	0.015	0.381	0.762
1	0.016	0.406				0.813
2	0.017	0.432				0.864
3	0.018	0.457				0.914
4	0.019	0.483				0.965
5	0.020	0.508	4	0.020	0.508	1.016
1	0.021	0.533				1.067
2	0.022	0.559				1.118
3	0.023	0.584				1.168
4	0.024	0.610				1.219
5	0.025	0.635	5 - 0	0.025	0.635	1.270
1	0.026	0.660				1.321
2	0.027	0.686				1.372
3	0.028	0.711				1.422
4	0.029	0.737				1.473
5	0.030	0.762	6	0.030	0.762	1.524
1	0.031	0.787				1.575
2	0.032	0.813				1.626
3	0.033	0.838				1.676
4	0.034	0.864				1.727
5	0.035	0.889	7	0.035	0.889	1.778
1	0.036	0.914				1.829
2	0.037	0.940				1.880
3	0.038	0.965				1.930
4	0.039	0.991				1.981
5	0.040	1.016	8	0.040	1.016	2.032
1	0.041	1.041				2.083
2	0.042	1.067				2.134
3	0.043	1.092				2.184
4	0.044	1.118				2.235
5	0.045	1.143	9	0.045	1.143	2.286
1	0.046	1.168				2.337
2	0.047	1.194				2.388
3	0.048	1.219				2.438
4	0.049	1.245				2.489
5	0.050	1.270	0	0.050	1.270	2.540