

Cut out and paste the pattern to a piece of acrylic plastic.

Drill a $\frac{3}{8}$ " hole in the center of the pattern.

Drill 24 $\frac{3}{32}$ " inch holes on the outskirts of the pattern.

Turn a piece of scrap wood to $\frac{3}{8}$ " diameter and part off about $\frac{3}{4}$ ".

Glue it into the center hole, making sure it only protrudes on one side of the jig.



