

SPW (Smitty's Pen Works) click assy

“Click” assembly

Locate the parts shown, then mark the outside white plastic sleeve on the top. Push the post down to remove the “click” white pieces.

(Referred to as “Two-piece plunger” in second picture)



Now insert the white sleeve into the bottom of the metal cap assembly, the marked end should be inserted, so it looks like the picture, here. Put a little locktite (do not use CA glue) on the white piece, so it is adhered to the metal piece. Set aside for a day to cure.



Take the lower piece of the two-piece plunger and push it into the upper piece (threaded with hole). Using a tweezer or some other device, push the assembly through the plastic sleeve that is now glued to the metal top. You may have to rotate these parts until they can be easily inserted, do NOT FORCE them!!! From the top, put the spring over the threaded plastic piece and then screw on the metal, plated plunger.



Your “click” assembly
is now ready
DO NOT PRESS
on the **BUTTON**
while assembling
the remainder of
the pen

